Sichuan Zhongke Glass

四川中科玻璃有限公司

Product Manual



ABOUT US

Zhongke Glass

Founded in 1996 in Luzhou—the core of the "Golden Triangle of Chinese Baijiu"—Sichuan Zhongke Glass is a modern private enterprise integrating high-end glass packaging R&D, manufacturing, custom deep processing, and turnkey solutions.

Thirty years of craftsmanship have shaped our “One Headquarters, Six Production Bases” layout. Our team of 1,000+ professionals serves top spirits brands such as Wuliangye and Luzhou Laojiao, for mutual success with our esteemed clients.

Moving forward, we stay quality-focused, innovation-led and eco-oriented. We strengthen quality control, speed up deliveries and adopt low-carbon smart manufacturing. We grow alongside our staff and partners, delivering reliable glass packaging to protect liquor quality and unlock brand value, for shared success with premium clients.

Strength & Recognition

10+
Provincial-level &
Above Honors

40+
Independent
Intellectual Properties

5
IMS
Certifications

30+
Years of Industry
Experience

1500+
Professional On-board
Employees

22+42
Hot-end & Cold-end
Production Lines

600+
New SKUs
Developed Annually

3000
Million Glass Bottles
Monthly Capacity


质量管理体系认证证书
证书编号：00124Q20567R2M/5100
兹证明
四川中科玻璃有限公司
质量管理体系符合标准：
GB/T 19001-2016 / ISO 9001:2015
通过认证范围如下：
中国质量认证中心
CHINA QUALITY CERTIFICATION CENTRE


ENVIRONMENTAL MANAGEMENT SYSTEM CERTIFICATE
Certificate No. 00126E300620R201
We hereby certify that
Sichuan Zhongke Glass Co., Ltd.
by reason of its
Environmental Management System
has been awarded this certificate for compliance with the standard
ISO 14001:2015
中国质量认证中心
CHINA QUALITY CERTIFICATION CENTRE


OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEM CERTIFICATE
Certificate No. 00126S300521R201
We hereby certify that
Sichuan ZhongKe Glass Co., Ltd.
by reason of its
Occupational Health and Safety Management System
has been awarded this certificate for compliance with the standard
ISO 45001:2018
中国质量认证中心
CHINA QUALITY CERTIFICATION CENTRE

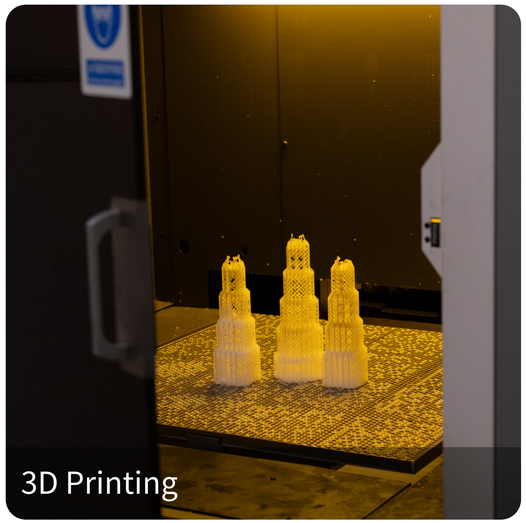

FOOD SAFETY MANAGEMENT SYSTEM CERTIFICATE
Certificate No. 001FSMS2000106
We hereby certify that
Sichuan Zhongke Glass Co., Ltd.
by reason of its
Food Safety Management System
has been awarded this certificate for compliance with the standard
ISO 22000:2018
中国质量认证中心
CHINA QUALITY CERTIFICATION CENTRE


四川中科玻璃有限公司
Sichuan Zhongke Glass Co.,Ltd.
四川省“专精特新”企业
SICHUAN PROVINCE'S "SPECIALIZED,REFINED, AND INNOVATIVE" ENTERPRISE


四川中科玻璃有限公司
Sichuan Zhongke Glass Co.,Ltd.
中国包装百强企业
TOP 100 CHINESE PACKAGING ENTERPRISES


四 川 省
企 业 技 术 中 心
四川省经济和信息化委员会　四川省科学技术厅　四川省财政厅
四川省地方税务局　中华人民共和国成都海关
二〇一四年十月


四川大学
SICHUAN UNIVERSITY
产学研合作基地
Industry-Academia-Research Demonstration Base


3D Printing

State-of-the-art equipment

Equipment builds our foundation; smart manufacturing empowers our future. From melting and forming to deep processing and inspection, every step is supported by world-class equipment and intelligent control—delivering steadier processes, faster responses, and reliable quality. Better machinery, superior bottles, and stronger brands.


Saint-Gobain Refractory Materials

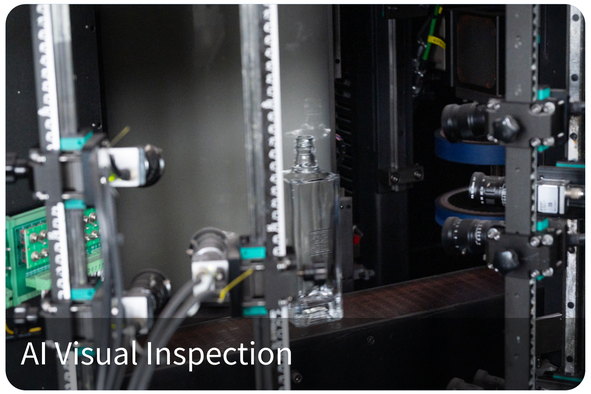

Automated Production Line


Integrated Digital Command Center


Hot-end and cold-end production lines


Flexible Production


Intelligent Mold Management


AI Visual Inspection

SETTING THE INDUSTRY STANDARD

MODERN QUALITY INSPECTION SYSTEM

Adhering to the quality philosophy of "Quality for Survival, Standardization & Rigor", Sichuan Zhongke Glass has established a full-process quality control system covering raw material screening, production execution and finished-product inspection. Standard operating procedures systematically decompose and refine complex glass bottle manufacturing for precise control and consistent performance across all links.







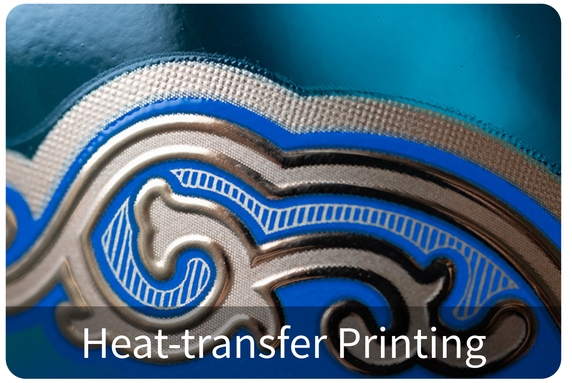


DEEP-PROCESSING TECHNOLOGIES

Zhongke Glass offers full-chain deep processing— spraying, tinting, engraving, coating, decals and heat transfer. Starting from your creative concept and driven by process synergy, we turn design ideas into mass-producible bottles. Craftsmanship serves creativity: through multi-process integration and digital management, every bottle carries both artistic expression and consistent quality, helping premium liquor brands stand out — and giving customers lasting value.

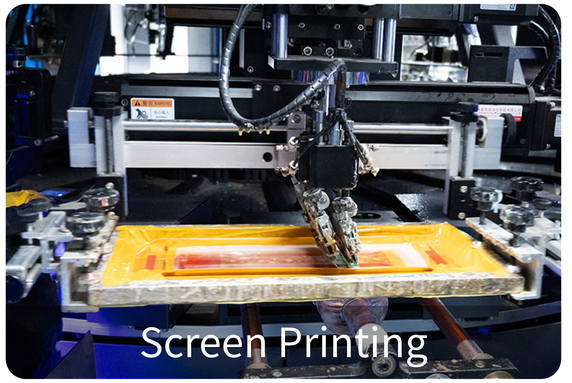




















PREMIUM-GRADE SERVICE

PARTNERS

Guided by the service tenet "Customer-centric, Quality-based", Zhongke Glass, backed by profound manufacturing expertise and robust large-volume supply capacity, has become a long-term trusted strategic partner for many renowned domestic and international liquor enterprises. Our clients cover Kweichow Moutai, Wuliangye, Luzhou Laojiao, Yanghe, Fenjiu, Xijiu, Jiannanchun, Langjiu, Shuijingfang, Gujing Gongjiu, Jinshiyuan, Tuopai, Xifeng, Jinjiu, as well as international players such as Diechuan (Emei), Pernod Ricard and Diageo. Every brand logo bears high recognition of Zhongke Glass's quality and service.

World-famous spirits

























SELECTED CASES

Zhongke Glass specializes in spirits packaging and co-develops bottle shapes with many of China's leading companies. Precision deep processing lets us fuse aesthetics with quality into benchmark bottles—adding real value to premium brands.

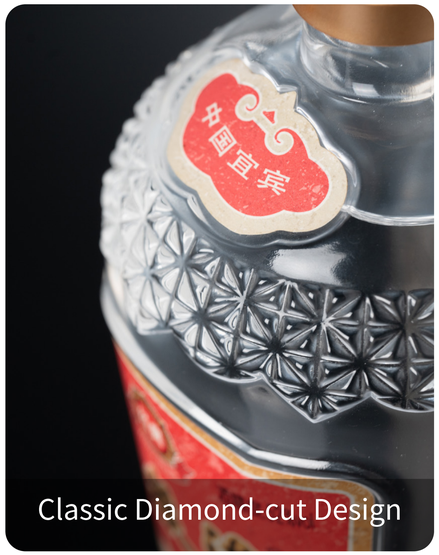




Co-designed "Wuliangye Classic"

Zhongke Glass led design, development and mass production of "Wuliangye Classic" flagship high-end expression.. Crystal-grade glass lends a clear, soft lustre; precision demolding and traditional decal work give it a timeless, instantly recognizable form. Its finish won the 2022 Gold Award for Most Beautiful Liquor Bottle Design—a national icon renewed by our manufacturing depth.





Classic Diamond-cut Design



Crystal-grade Bottle Body


Arch Petal-shaped Bottle Base



BOTTLE DESIGN ADVISORY FOR GUOJIAO 1573 • Spirit of China

For GUOJIAO 1573 • Spirit of China, Zhongke Glass led bottle development, exploiting crystal-grade glass for its exceptional clarity and high refractive index. Repeated process iteration and technical breakthroughs refined every contour and surface detail— from the luminous, transparent body to rigorous quality control across the entire one-piece molding process. This precision engineering carries the heritage and exacting standards of a national icon.



Surface Engraving


Double-sided Decal Paper


Star-shaped Bottle Base



EXCLUSIVE TO ROYAL JIANNANCHUN

The Royal Jiannanchun bottle is made by Zhongke Glass. A warm crimson glaze covers the entire body, fired with industry-leading glass technology for a composed, luminous Eastern presence. A precision-forged zinc-alloy nameplate sits on the front with real weight; the ornament is hand-engraved, never printed — every line cut by craftsmen, the crisp strokes layered and distinct.


Red Glaze Surface



Zinc-alloy Badge



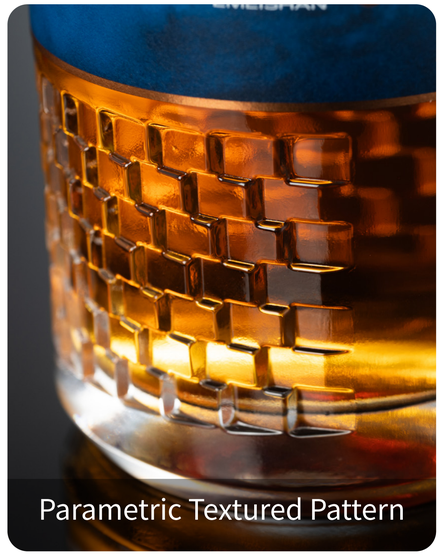
Hand-engraved Details



EXCLUSIVE SUPPLIER FOR "Diechuan Whisky"

For Diechuan, Zhongke Glass focused on bottle form—tuning mold precision and overcoming repeated production challenges to achieve a step change in complex, custom-shaped bottles. Lines run firm yet fluid, moving with light to show glass at its clearest. More than a container, it marks where craftsmanship meets smart manufacturing, carrying Chinese whisky onto the world stage.


Uniform Wall-thickness at Bottle Shoulder


Parametric Textured Pattern


Flat Inner Bottle Bottom

CUSTOM PRODUCTS

With mature manufacturing capability, we undertake custom liquor bottle projects for liquor enterprises. Flexible realization of custom bottle shapes, materials and processes is available upon requirements. We deliver one-stop liquor container solutions to help brands build exclusive packaging.





Guojiao 1573

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	500 ml
Processes	Polishing, Engraving, Gilding







Luzhou Laojiao Tequ 60

PRODUCT INFO

Glass Grade	High-Flint
Bottle Type	Round Bottle
Capacity	500 ml
Processes	Heat-transfer Printing







Luzhou Laojiao Tequ

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Round Bottle
Capacity	500 ml
Processes	Screen Printing, Gilding







Wuliangye Standard Version

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Round Bottle
Capacity	500 ml
Processes	Decal Firing, Labeling







Classic Wuliangye 50

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	500 ml
Processes	Decal Firing, Labeling







Wuliangchun

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Round Bottle
Capacity	500 ml
Processes	Screen Printing, Gilding, Decal Firing







Jiannanchun Crystal Sword

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Round Bottle
Capacity	500 ml
Processes	Decal Firing







Shuijingfang No.1 Workshop

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	500 ml
Processes	Sandblasting, Glazing, Decal Firing







Shuijingfang No.1 Workshop Collection Edition

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Round Bottle
Capacity	500 ml
Processes	Sandblasting, Decal Firing







Shuijingfang No.1 Workshop Tasting Pack

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Round Bottle
Capacity	100 ml
Processes	Decal Firing







Dream of the Blue M6+

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Round Bottle
Capacity	550 ml
Processes	Glaze Spraying, Decal Firing, Badge Mounting







Ocean Blue

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	480 ml
Processes	Glazing, Decal Firing







Sky Blue

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Round Bottle
Capacity	480 ml
Processes	Glazing, Decal Firing



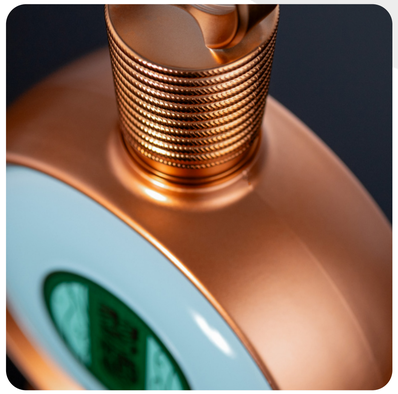




Junpin Xijiu

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	500 ml
Processes	Glazing, Decal Firing





Xijiu Cellar Reserve 1988 Treasure Edition



PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	500 ml
Processes	Glazing, Electroplating, Decal Firing, Labeling







Guoyuan V6

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	500 ml
Processes	Glazing, Decal Firing







Guoyuan V3

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	500 ml
Processes	Decal Firing







Laizhou Whisky

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	500 ml
Processes	Glazing, Decal Firing, Labeling







Laizhou Inaugural Edition

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Round Bottle
Capacity	500 ml
Processes	Decal Firing, Labeling





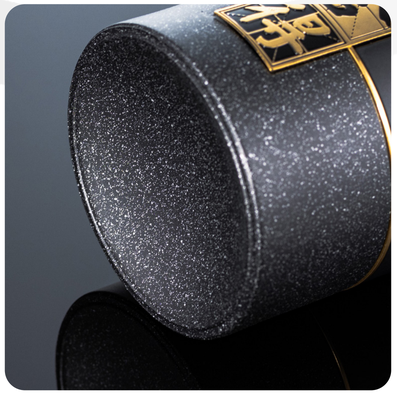


Wisdom Shede

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Round Bottle
Capacity	500 ml
Processes	Glazing, Screen Printing, Labeling







Red Xifeng

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Round Bottle
Capacity	500 ml
Processes	Glazing, Decal Firing







Xifeng Liquor Flagship Collector’s Edition

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Square-round Bottle
Capacity	500 ml
Processes	Glazing, Decal Firing







Fengxiang Classic

PRODUCT INFO

Glass Grade	Extra-Flint
Bottle Type	Square-round Bottle
Capacity	500 ml
Processes	Glazing, Decal Firing





Standard Generic Clear Bottles

Our standard clear bottle series features mature, readily available molds. These high-clarity, clean bottles fit various liquors. Balancing cost and aesthetics, they accept secondary deep processing to support brands' fast lightweight new product launches.





Model C-500-01

PRODUCT INFO

Glass Grade	High-Flint & Extra-Flint
Bottle Type	Round Bottle
Capacity	500 ml







Model C-500-02

PRODUCT INFO

Glass Grade	High-Flint & Extra-Flint
Bottle Type	Round Bottle
Capacity	500 ml







Model C-500-03

PRODUCT INFO

Glass Grade	High-Flint & Extra-Flint
Bottle Type	Round Bottle
Capacity	500 ml







Model X-500-01

PRODUCT INFO

Glass Grade	High-Flint & Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	500 ml







Model X-500-02

PRODUCT INFO

Glass Grade	High-Flint & Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	500 ml







Model X-500-03

PRODUCT INFO

Glass Grade	High-Flint & Extra-Flint
Bottle Type	Special-shaped Bottle
Capacity	500 ml





GLASS TABLEWARE

A diversified portfolio of glassware products covering containers of multiple specifications. Produced with sophisticated blowing craftsmanship, the glass features pure and transparent material combining practical performance and aesthetic quality. Custom deep-processing is supported to meet packaging and display requirements across diverse scenarios.





Goblet No.1

PRODUCT INFO

Glass Grade	High-Flint & Extra-Flint
Vessel Type	Decanter
Capacity	330 ml





Whisky Glass 02

PRODUCT INFO

Glass Grade	High-Flint & Extra-Flint
Vessel Type	Whisky glass
Capacity	300ml





Whisky Glass 05

PRODUCT INFO

Glass Grade	High-Flint & Extra-Flint
Vessel Type	Whisky glass
Capacity	300ml





Whisky Glass 11

PRODUCT INFO

Glass Grade	High-Flint & Extra-Flint
Vessel Type	Whisky glass
Capacity	300ml

